
CONTROL BOX REPLACEMENT

For GVM's and CIV's

Replacement Instructions

For safety purposes, always wear protective boots, eyewear and any recommended shop safety items. To prevent accidents or injuries, always use a forklift or chain hoist when stated.

Removal of the Control Box:

1. Support the Control Box by attaching a large "C-Clamp" to the Column, at the base of the box.
2. Disconnect the Rear Cable by removing the Cotter Pin from the Rear Clevis. Allow the Cable to hang freely.
3. Using a forklift or chain hoist, lift the Rear Cable up until the Front Cable has 1" of slack.
4. Remove the two ½" Bolts from the Pulley Box. A ladder may be necessary to perform this step.
5. Disconnect the Front Cable from the Clevis and using a Fork Lift or Chain Hoist, lift both the Counterweight and Pulley Box out of the Column. Set to the side.
6. Using a forklift or chain hoist on the Front Clevis, lift the Control Box from the Column.

Replacement of the Control Box

To install a new or repaired Control Box, reverse the above procedure. Be certain to have a "C-Clamp" in place, before lowering a Control Box down the Column.

1. Replace the Control Box on the Column.
2. Replace the Counterweight and Pulley Box.
3. Connect the Front Cable to the Clevis.
4. Insert the two Bolts into the Pulley Box.
5. Reconnect the Rear Cable to the Rear Clevis and replace the Cotter Pin.
6. Remove the "C-Clamp and ensure that there is easy of motion of the Control Box, up and down, on the Column.

For any questions or concerns, please contact Galiso, Incorporated at 1-800-854-3789, or 970-249-0233.